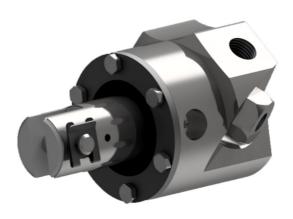


# **Hydraulic actuator type Z** for Herzog® shut-off nozzles



### Applications: Herzog® shut-off nozzles

### **Index of contents**

| Chapter                                      | Pag |
|--|-----|
| Safety instructions                          | 2   |
| Servicing the hydraulic actuator type Z      |     |
| Disassembly                                  | 3   |
| Assembly positions                           | 3   |
| Installation                                 | 4   |
| Parts subject to wear / ordering spare parts | 5   |



#### Safety instructions



This symbol indicates explanations about important matters. Failure to read these or false handling could result in injury or damage.

### Please pay attention to the following safety instructions and precautions



### Handling

- Installation and servicing to be only carried out by protected personnel according to the installation and service instructions.
- Actuator can become extremely hot. Full face protection and heat resistant gloves must be worn.







### **Damage precaution**

- Do not drop the actuator or exert it to unnecessary forces.
- Take care that no foreign bodies enter the working parts of the cylinder.
- No adjustment or manipulation when nozzle is in operation.
- The actuator is designed for temperatures up to 180°C.
- Actuator is only to be used for injection molding purposes.

#### **Operational notes**



- Torques on screws and threaded parts must be adhered to.
- Noise emisions from the nozzle do not exceed 70 dB(A).

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Keep this manual in a convenient place for future reference.



### Servicing the hydraulic actuator

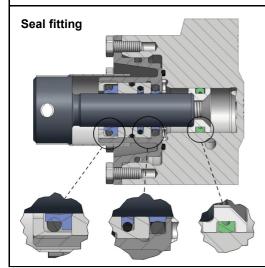
### Disassembly type Z

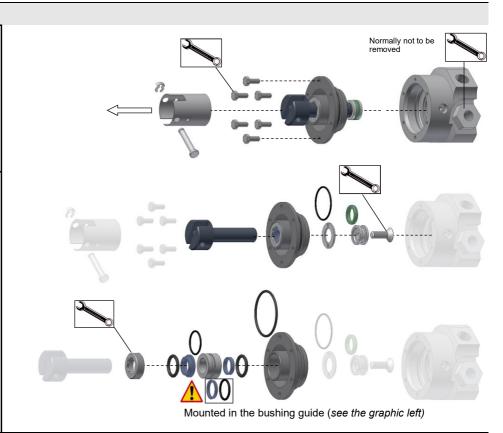


### Read safety instructions!

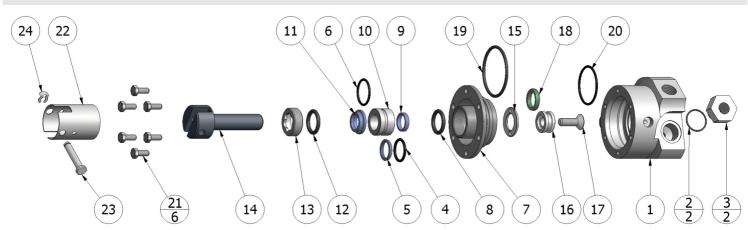
Our actuator does not normally require servicing. Only after extreme operating conditions it may be necessary to clean the actuator or replace seals.

- Remove seals carefully
- Screws with adhesive should be carefully heated before loosening
  - Never heat the actuator above 180°C!
- Check all parts for wear





### Assembly positions type Z (Read also installation instructions!)



| Pos.                   | Description      | Actuator size Z0 | Actuator size Z1 | Actuator size Z2 | Actuator size Z3 | Note                 |
|------------------------|------------------|------------------|------------------|------------------|------------------|----------------------|
| 1                      | Actuator housing |                  |                  |                  |                  |                      |
| 2, 4, 6, 8, 12, 19, 20 | O-ring           |                  |                  |                  |                  | Apply some grease    |
| 3                      | Reducing adapter | AF19 / 50Nm      | AF19 / 50Nm      | -                | -                | Secure with adhesive |
| 5                      | Piston rod seal  |                  |                  |                  |                  |                      |
| 7                      | Guide housing    |                  |                  |                  |                  |                      |
| 9                      | Seal ring        |                  |                  |                  |                  |                      |
| 10                     | Bushing guide    |                  |                  |                  |                  |                      |
| 11                     | Wiper ring       |                  |                  |                  |                  |                      |
| 13                     | Locking screw    | AF12 / 20Nm      | AF12 / 20Nm      | AF12 / 20Nm      | AF16 / 30Nm      | Secure with adhesive |
| 14                     | Piston rod       |                  |                  |                  |                  |                      |
| 15                     | Stop disk        |                  |                  |                  |                  |                      |
| 16                     | Piston           |                  |                  |                  |                  |                      |
| 17                     | Screw            | 4mm key / 9Nm    | AF10 / 14Nm      | AF13 / 25Nm      | AF17 / 60Nm      | Secure with adhesive |
| 18                     | Piston seal      |                  |                  |                  |                  |                      |
| 21                     | Screw            | AF7 / 6Nm        | AF7 / 6Nm        | AF7 / 6Nm        | AF10 / 14Nm      | Use screw grease     |
| 22                     | Dirt cover       |                  |                  |                  |                  |                      |
| 23                     | Bolt             |                  |                  |                  |                  |                      |
| 24                     | Clip             |                  |                  |                  |                  |                      |

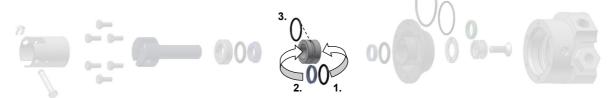


#### Installation instructions

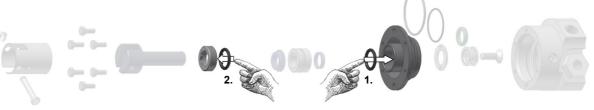
- Clean and inspect all parts for damage
- Grease threads with high temperatur paste (bis 180°C)
- Pay attention to parts requiring temperature resistant adhesive
- High temperature seals required (200°C)

Profit from our cleaning service. The actuator is taken apart, checked and repaired if necessary.

### Installation actuator type Z

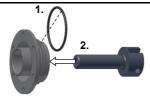


- Place the o-ring correctly into the bushing guide Put the piston seal carefully and completely in place
- 3. Mount o-ring on to the bushing guide

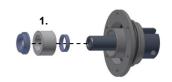


D)

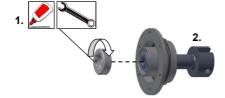
- B) Insert the o-ring into the piston housing fully to the end position
  - Insert the o-ring completely into the locking screw



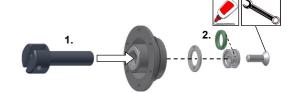
- Mount o-ring C)
  - Place the piston rod from the reverse side into the housing, as indicated (take care not to move the o-ring from step A2). The piston rod aligns the seal packet for steps **D & E**



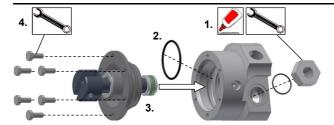
Carefully slide the bushing, bushing guide and ring onto the piston rod and fully into the housing (pay attention to the fitting direction)



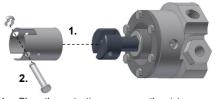
- Screw on the locking screw until contact is made and tighten E) with an allen-key (use adhesive). Remove the piston rod completely



- Place the piston rod through the bushing guide and from the other side fix the piston by tightening the screw (use adhesive).
  - Mount the o-ring (caress lightly to aid mounting)



- Place o-ring and fix with reducing adapter (use adhesive)
  - Position o-ring inside cylinder (use grease to hold in place)
    Place the piston unit into the cylinder
  - Tighten screws (use grease)



- Place the protective cover over the piston
  - Fix in place with the bolt and splint



| Parts subject to wear / ordering spare parts |  |  |  |  |
|--|--|--|--|--|
|  |  |  |  |  |
| Your contact in                              | nformation:                                |  |  |  |
| Company                                      |  |  |  |  |
| Street                                       |  |  |  |  |
| City / Zip                                   |  |  |  |  |
| Contact                                      |  |  |  |  |
| Tel. / Fax                                   |  |  |  |  |
| E-Mail                                       |  |  |  |  |
|  | nder identity no.: please insert here      |  |  |  |
|  | zle identity no.: please insert here       |  |  |  |
| Quantity                                     | Part (for part name, see chapter Assembly) |  |  |  |
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|  |  |  |  |  |

Send to:

herzog systems ag CH-9230 Flawil / Switzerland

Tel. +41 (0) 71 394 19 69 / Fax +41 (0) 71 394 19 60 www.herzog-ag.com / info@herzog-ag.com