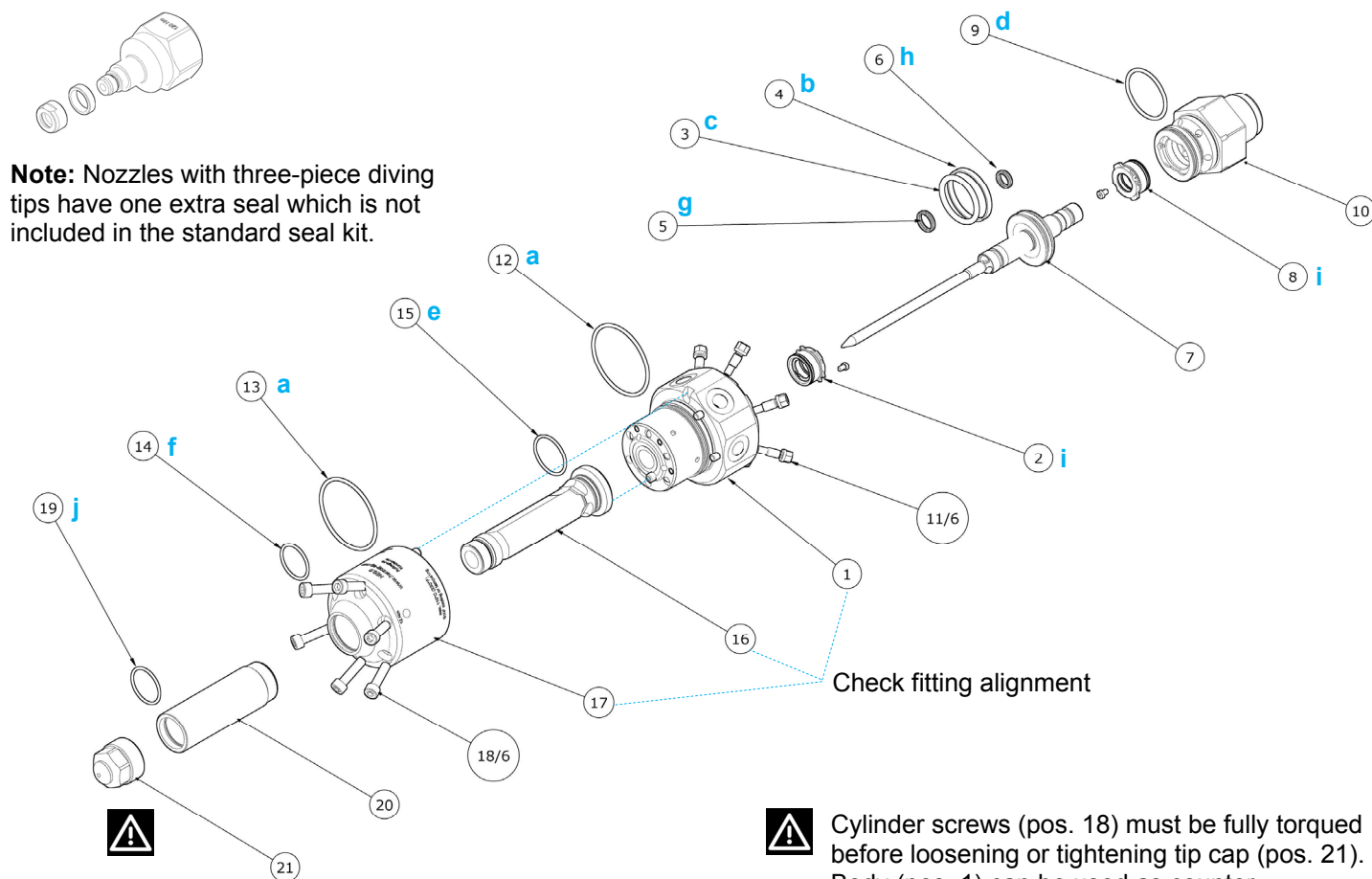


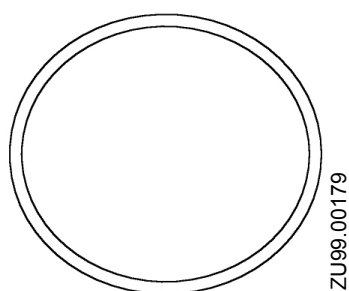
NE - Seal replacement guide

herzog®

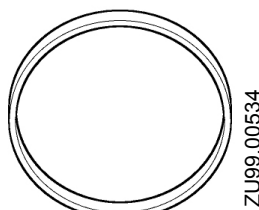
Assemble according to the numerical order. Lettering refers to each part in the seal kit.



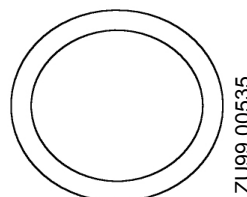
Seal kit contents - NE000.00000.900



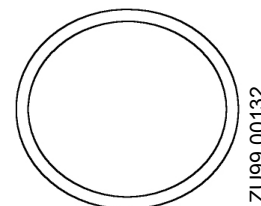
a 2 x
O-Ring Ø55



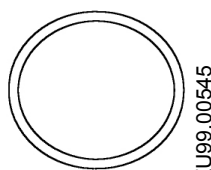
b 1 x
Slide Ring Ø42



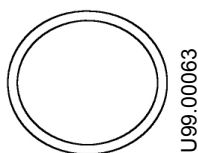
c 1 x
O-Ring Ø32



d 1 x
O-Ring Ø38



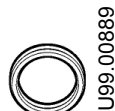
e 1 x
O-Ring Ø30



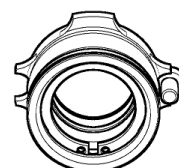
f 1 x
O-Ring Ø27



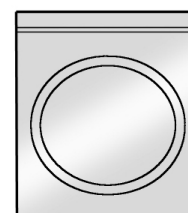
g 1 x
Seal Ring
Ø16



h 1 x
Seal Ring
Ø14

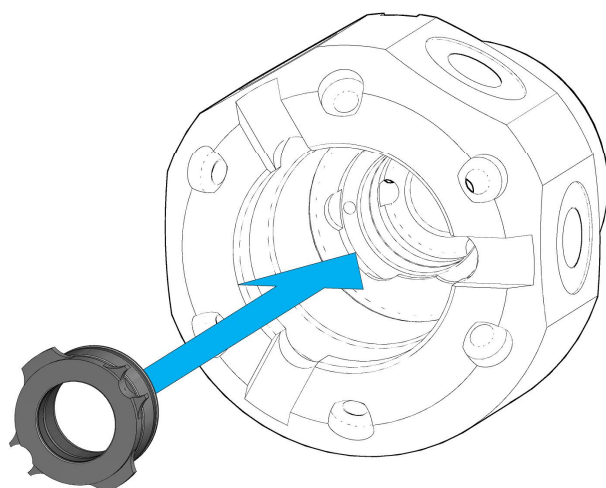


i 2 x
Seal Insert

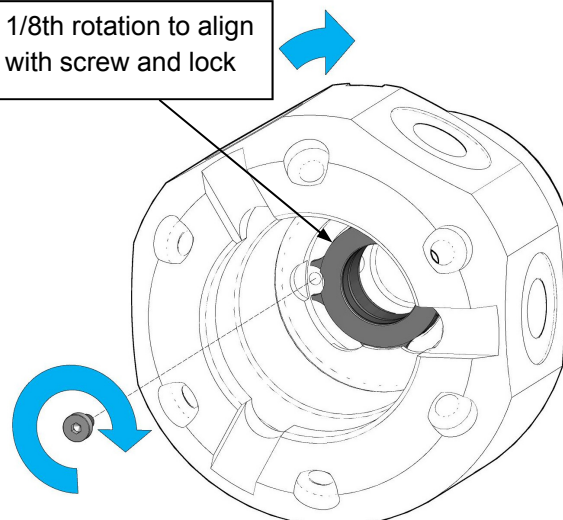


j 1 x
O-Ring Ø26
(Only used for cooled
tip >50mm)

Fit seal insert packs **i** (x2)



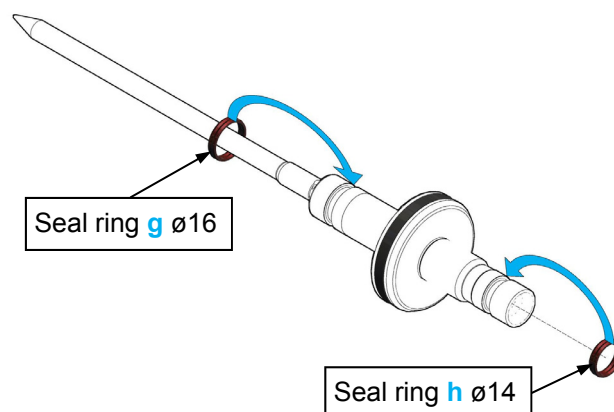
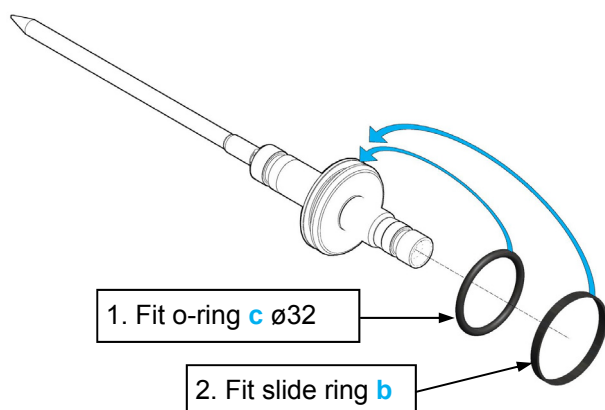
1/8th rotation to align with screw and lock



Fit piston and needle seals



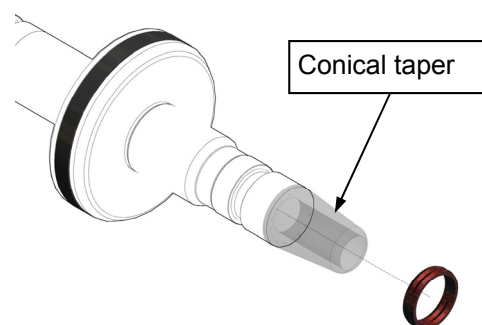
Grease seals! (*Interflon Fin Grease MP2/3*)



Note: A hallow conical taper can help to fit needle seals
Two required:

Ø16.5 for seal ring **g**

Ø14.5 for seal ring **h**



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